

TABLETING MACHINE  
12

STOP  
SWITCH  
24

SAFETY BUS  
SYSTEM  
10

BUS  
CONTROLLER  
16

14  
BUS-CAPABLE  
MODULES

14  
BUS-CAPABLE  
MODULES

14  
BUS-CAPABLE  
MODULES

14  
BUS-CAPABLE  
MODULES

20  
ACTUATOR  
22  
SENSOR

20  
ACTUATOR  
22  
SENSOR

20  
ACTUATOR  
22  
SENSOR

18  
BUS LINE

